


REVISIONS				
REV.	DESCRIPTION	DATE	PCN #	AUTHOR/APPROVED
A	RELEASED FOR MARKETING	1/4/2016	N/A	A.K./J.P.

- NOTES:
- 1) PATTERN MUST BE SMOOTH AND CLEAN, FREE OF DIRT, SCALE & FOREIGN MATERIAL
 - 2) CASTING TO BE FREE FROM ALL SURFACE DEFECTS AND POROSITY
 - 3) DIMENSIONS SHOWN ARE ABSOLUTE, STANDARD +/- .030" SAND CAST TOLERANCE APPLY
 - 4) STANDARD .03" RAD APPLY TO ALL EDGES UNLESS OTHERWISE NOTED
 - 5) DRAFT TO BE ADDED BY FOUNDRY PER AA ENGINEERING STANDARD: AA-CS-E4-85
 - 6) UNLESS OTHERWISE SPECIFIED FOLLOW ALUMINUM ASSOCIATION STANDARD FOR SAND CASTINGS

- NOTES:
- 1) PARTS TO BE DEBURRED AND FREE OF SHARP EDGES
 - 2) PARTS TO BE CLEAN AND FREE OF DIRT AND OIL
 - 3) FINISH TO BE DETERMINED BY FINISH SPECIFICATIONS TABLE
 - 4) PARTS TO BE PACKED SO AS TO PROTECT POWDER FINISH IN TRANSIT
 - 5) ALL THREADS TO BE MASKED PRIOR TO PAINT

M2G-2LBS-X-BLK	MED. BLACK POWDER COAT RAL9005
M2G-2LBS-X	RAW
PART NO.	FINISH/DESCRIPTION
FINISH SPECIFICATIONS	

<div></div> <div>(800) 236-0112 www.tapconet.com</div>		S:\ENGINEERING\SPECIFICATIONS\M2G-2LBS-X		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009																			
		MATERIAL	ALUMINUM 319.0-F SAND CAST	REFERENCE: HAWKINS																			
FINISH	Raw																						
TITLE: L-BRACKET (UNTHREADED) FOR 2-3/8" ROUND POST, SET SCREWS INCLUDED, HAWKINS MODEL# M2G-2LBS																							
<div>TOLERANCE UNLESS OTHERWISE SPECIFIED</div> <div>HOLE Ø ±.003</div> <table><tr><td>DEC.</td><td>MM</td><td>INCH</td></tr><tr><td>X</td><td>±2.540</td><td>±0.100</td></tr><tr><td>XX</td><td>±0.762</td><td>±0.030</td></tr><tr><td>XXX</td><td>±0.381</td><td>±0.015</td></tr><tr><td>XXXX</td><td>±0.0127</td><td>±0.0005</td></tr></table> <div>ANGULAR ±0.5°</div>		DEC.	MM	INCH	X	±2.540	±0.100	XX	±0.762	±0.030	XXX	±0.381	±0.015	XXXX	±0.0127	±0.0005	DESIGNED BY:			SIZE	DWG. NO.	REV	WEIGHT:
		DEC.	MM	INCH																			
		X	±2.540	±0.100																			
		XX	±0.762	±0.030																			
XXX	±0.381	±0.015																					
XXXX	±0.0127	±0.0005																					
		DRAWN BY:	A. KAVANAUGH	1/4/2016	B	M2G-2LBS-X	A	SCALE: 1:4															
		CHECKED BY:	J. PATTERSON	1/14/2016																			
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